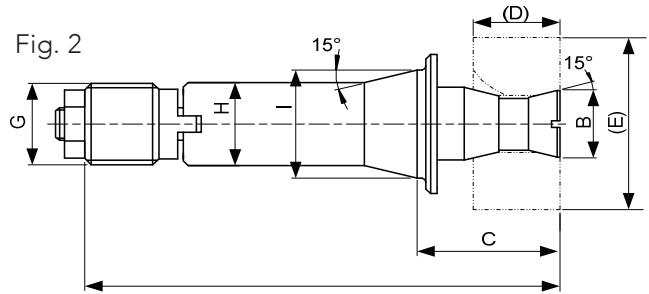
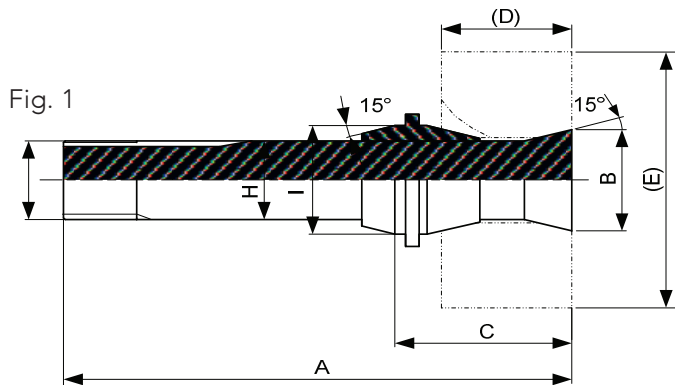


Spanndorne für auswechselbare Spreizhülsen

W/B



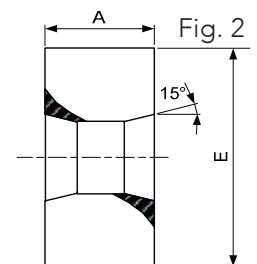
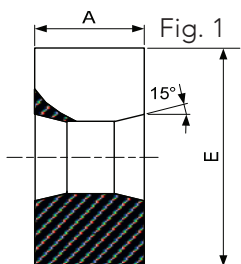
Typ	Bestell-Nr.	A	B	C	D	E	G	H	I	Fig.
W12 80-2	84-50000	79.6	15.5	36.5	30	17 ... 45	$\varnothing 11.75 \times 1.25 \nabla 45^\circ/5^\circ$	12	16	1
W20 80-4	84-51000	117.5	25.8	48	40	28 ... 70	$\varnothing 19.7 \times 1.666 \nabla 45^\circ/5^\circ$	20	26.3	1
	84-51100	110	15.5	39	30	17 ... 45				2
W25 80-5	84-52000	162	33.2	69.5	60	35 ... 90	$\varnothing 24.7 \times 1.693 \nabla 45^\circ/5^\circ$	25	33.7	1
	84-52100	142.5	25.8	50.5	40	28 ... 70				2
	84-52200	132.5	15.5	40.5	30	17 ... 45				
B32 72-65	84-10200	152	25.8	52	40	28 ... 70	$\varnothing 29.7 \times 1.693 \nabla 45^\circ/5^\circ$	32	40	2
	84-10250	142	15.5	42	30	17 ... 45				

Auswechselbare Spreizhülsen

Einseitig geschlitzt
Verwendung für kurze Teile

vorbearbeitet und ungehärtet

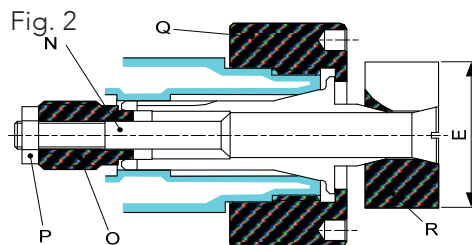
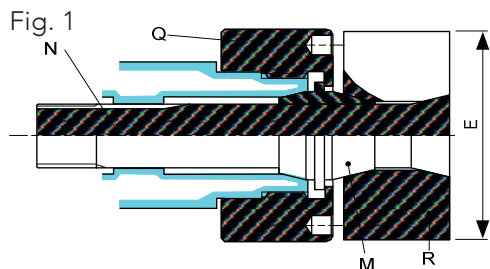
Beidseitig geschlitzt
Verwendung für lange Teile



Bestell-Nr.	A	E	(für)	Für Spanndorn	Fig.
84-50040	30	25.5	(17 ... 25)	84-10250 (B32)	1
84-50041		35.5	(17 ... 35)	84-50000 (W12)	2
		45.5	(17 ... 45)	84-51100 (W20) 84-52200 (W25)	
84-51040	40	35.5	(28 ... 35)	84-10200 (B32) 84-51000 (W20) 84-52100 (W25)	1
84-51041		40.5	(28 ... 40)		2
		50.5	(28 ... 50)		
		60.5	(28 ... 60)		
	70.5	(28 ... 70)			
8452040	60	70.5	(35 ... 70)	84-52000 (W25)	1
84-52041		80.5	(35 ... 80)		2
		90.5	(35 ... 90)		

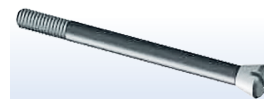
Spanndorne für auswechselbare Spreizhülsen

Komponenten



Typ	Bestell-Nr.	E	Fig.	M	N	O	P	Q*	R*
W12 80-2	84-50000	17 ... 45	1	84-50002	84-50001	–	–	70-25365	84-50040 84-50041
W20 80-4	84-51000	28 ... 70	1	84-51002	84-51001	–	–	102-20365	84-51040 84-51041
	84-51100	17 ... 45	2	–	84-51102	84-51500	2100.00008		84-50040 84-50041
W25 80-5	84-52000	35 ... 90	1	84-52002	84-2001	–	–	102-25365	84-52040 84-52041
	84-52100	28 ... 70	2	–	84-52102	84-52500	2100.00010		84-51040 84-51041
	84-52200	17 ... 45			84-52202				84-50040 84-50041
B32 72-65	84-10200	28 ... 70	2	–	84-10202	84-10500	M10		84-51040 84-51041
	84-10250	17 ... 45			84-10252				84-50040 84-50041

* im Lieferumfang nicht inbegriffen



M Schraube



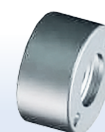
N Dorn



O Gewinde-Mutter
DIN 439 0.5d



P Kontermutter



Q* Spannmutter



R* Spreizhülse